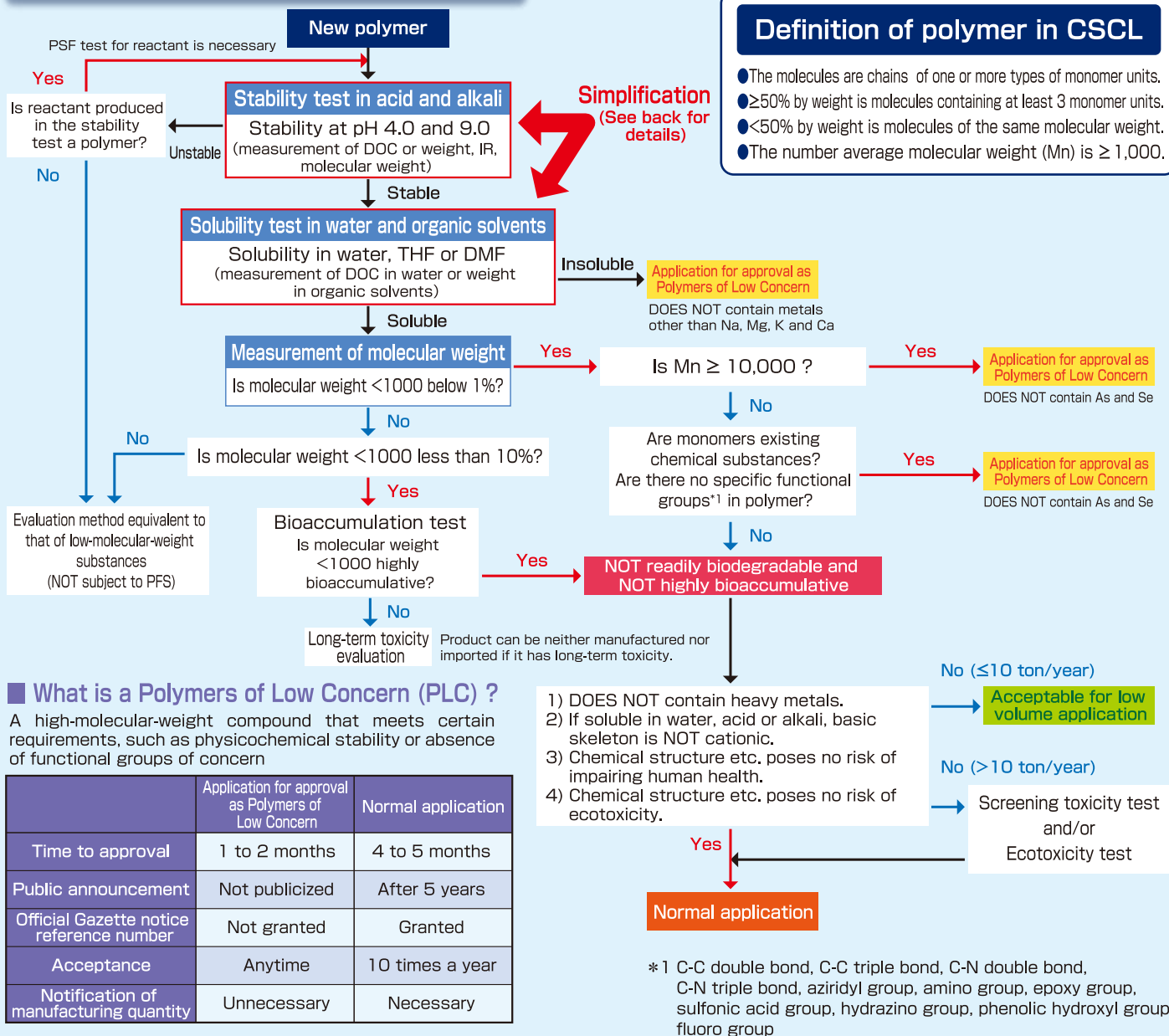


Polymer Flow Scheme (PFS) under Japan's Chemical Substance Control Law (CSCL)

The PFS tests were simplified in April, 2018.

Polymer Flow Scheme



Relaxation of the 98% rule

(Expansion of the definition of existing chemical substances)

If a polymer consisted of $>90\%$ monomer units by weight is an existing chemical substance and the remaining each monomer is $<2\%$ (for existing monomer) or $<1\%$ (for new monomer) by weight, the polymer can be treated as the existing chemical substance.

Main conditions

Monomers D+E+... < 10 wt.%
 Monomers D, E, ... +each new chemical substance < 1 wt.%,
 each existing chemical substance < 2 wt.%

Registration unnecessary

Existing chemical substance



Monomers D and E must meet several requirements.

Amended contents of PFS test and criteria

Stability test in acid and alkali

POINT1 Decrease in number of pH conditions
(4 conditions ⇒ 2 conditions)

POINT2 Decrease in weight measurements
(new use of inorganic buffer pH4.0)

Before revision

Measurement Item	pH1.2	pH4.0	pH7.0	pH9.0
Weight	✓	✓	✓	✓
DOC	✓	Unmeasurable	✓	✓
IR/GPC	✓	✓	✓	✓



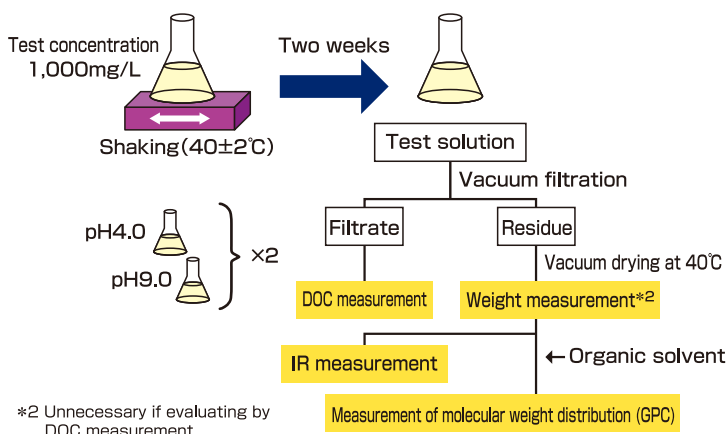
After revision

(In case of organic polymer)

Measurement Item	pH4.0		pH9.0
	Inorganic buffer*1	TG111 buffer*1	
Weight	—	✓	—
DOC	✓	Unmeasurable	✓
IR/GPC	✓		✓

*1 Consider properties of the polymer when selecting

Example of stability test



*2 Unnecessary if evaluating by DOC measurement

Criteria

Weight	Change ≤2% (n=2)
DOC	Change ≤1% (n=2)
IR spectrum	No change (n=2)
Molecular weight	No change (n=2)

Solubility test in water and organic solvents

POINT3 Decrease in number of test solvents
(5 solvents ⇒ 3 solvents)

POINT4 No need for weight measurement
in water if organic polymer

Before revision

Measurement Item	Water	General-purpose solvents		Fat-soluble solvents	
		THF	DMF	Octanol	Heptane
Weight	✓	✓	✓	✓	✓
DOC	✓	—			

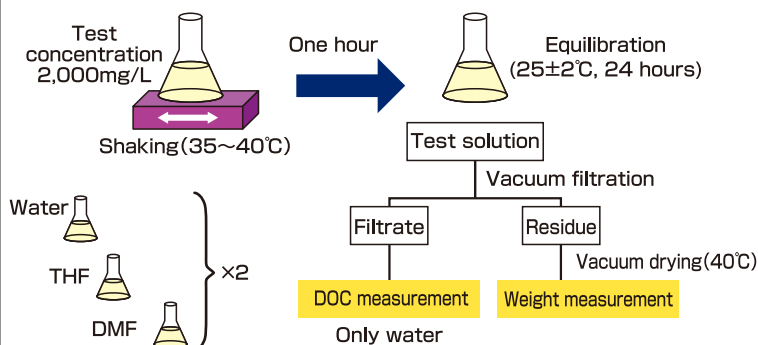


After revision

(In case of organic polymer)

Measurement Item	Water	General purpose solvents	
		THF	DMF
Weight	—	✓	✓
DOC	✓	—	

Example of solubility test



Criteria

DOC	Change ≤1%
Weight	Change ≤2%
[Soluble case] Content of components of molecular weight less than 1,000	1% or less
[Soluble case] Content of components of molecular weight <1000 exceeds 1%	No results show high bioaccumulation, and components of molecular weight <1000 are not bioaccumulative.

CERI propose suitable test designs to meet for customer requests.



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